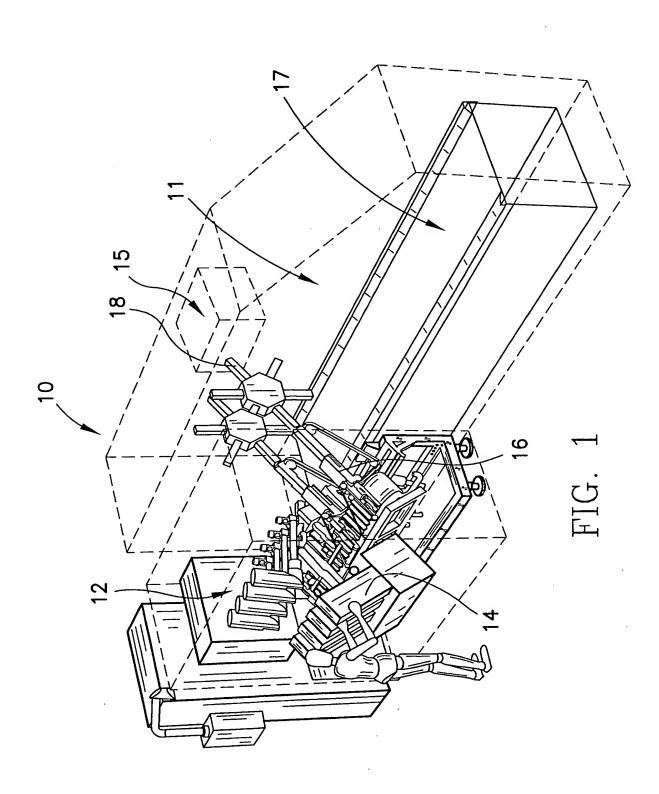


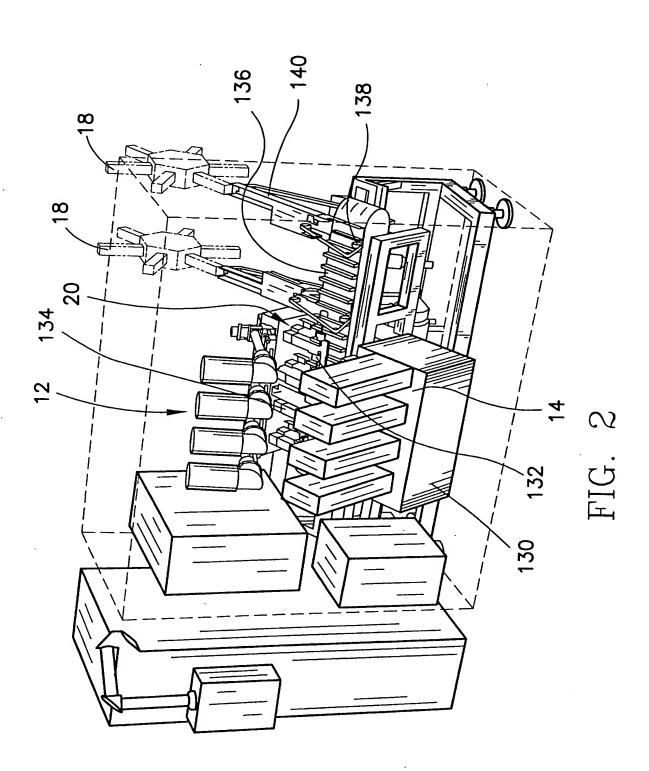
Applicant: John Lees et al
Title: DIRECT INJECTION MOLDED CLOSURE
AND METHOD THEREFOR
Attorney Docket No. TRX 628 CON-01 (4346/91547)
App. Serial No. 10/787,032; Filed 2/24/2004
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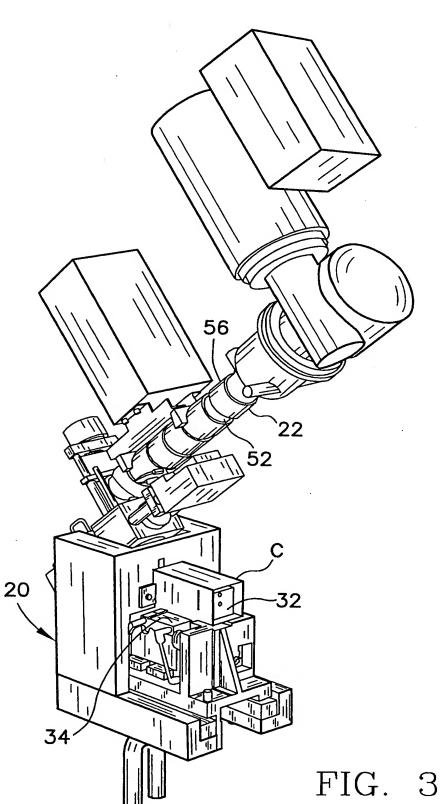
Applicant: John Lees et al
Title: DIRECT INJECTION MOLDED CLOSURE
AND METHOD THEREFOR
Attorney Docket No. TRX 628 CON-01 (4346/91547)
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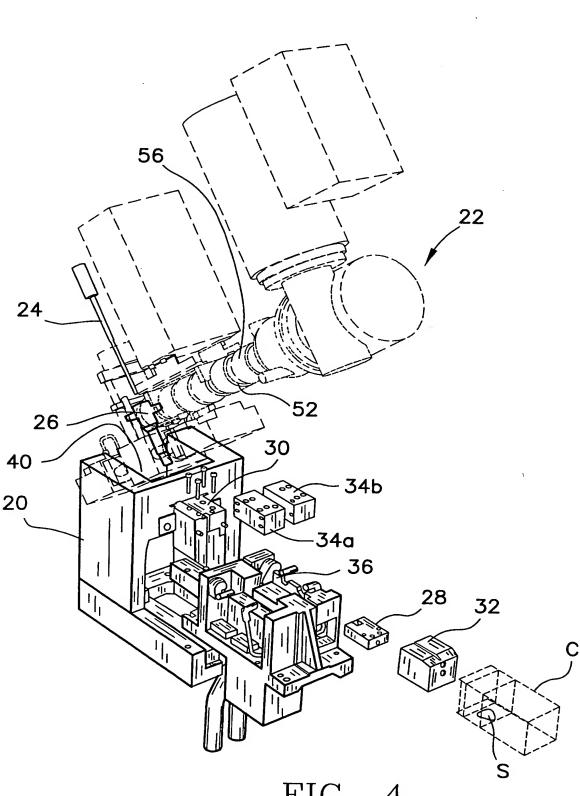
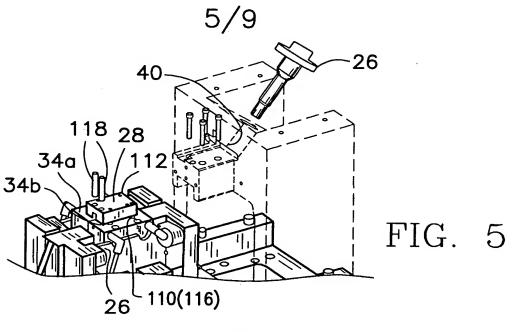


FIG. 4

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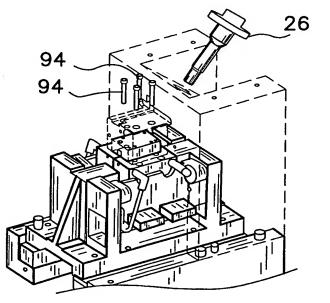


FIG. 6

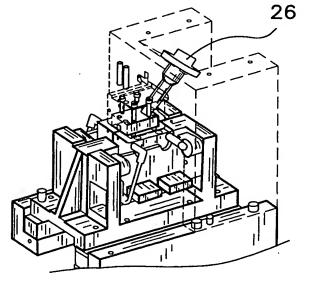


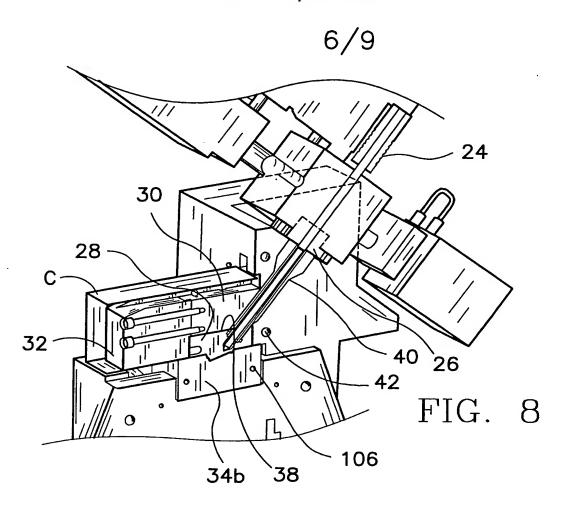
FIG. 7

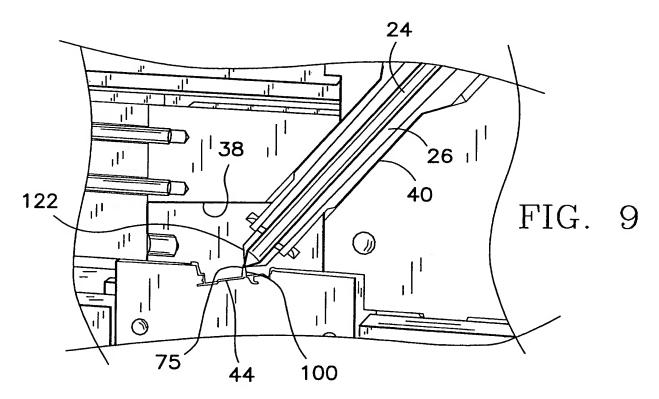
Applicant: John Lees et al Title: DIRECT INJECTION MOLDED CLOSURE

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Attorney Docket No. TRX 628 CON-01 (4346/91547) App. Serial No. 10/787,032; Filed 2/24/2004

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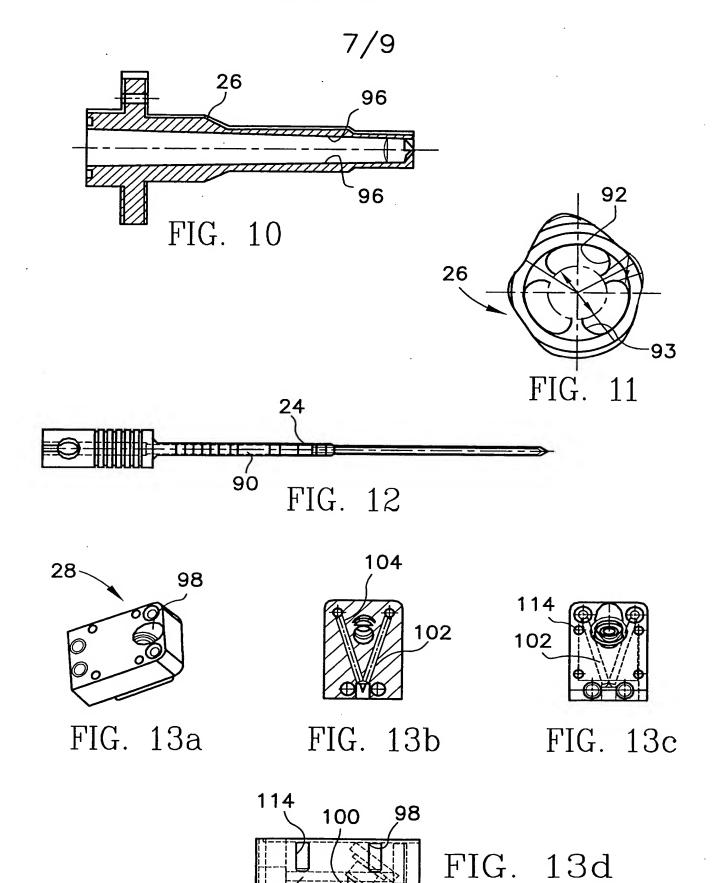




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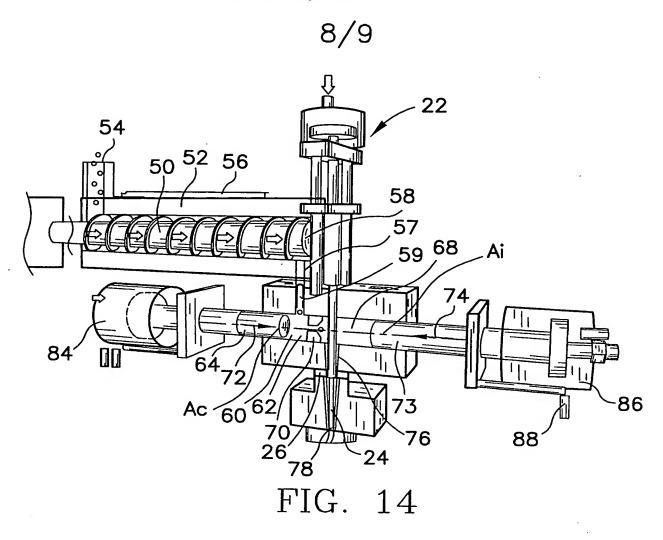
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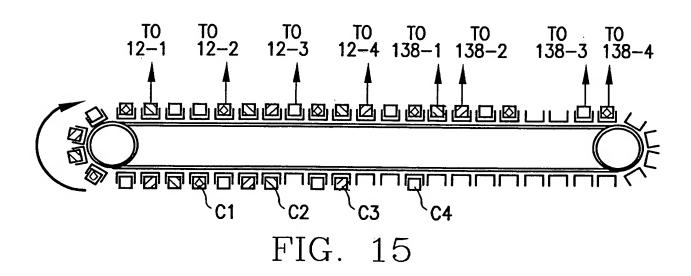
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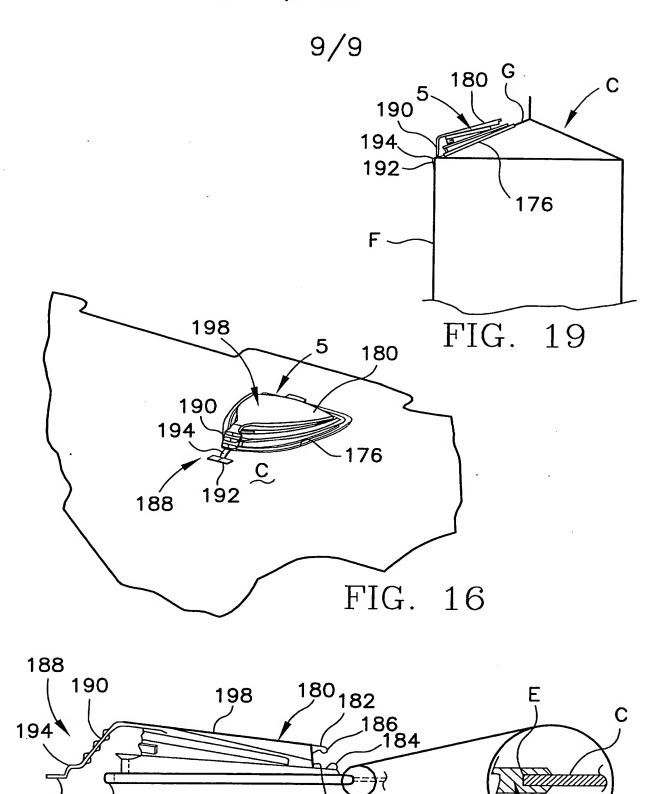
Applicant: John Lees et al

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FIG. 17

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